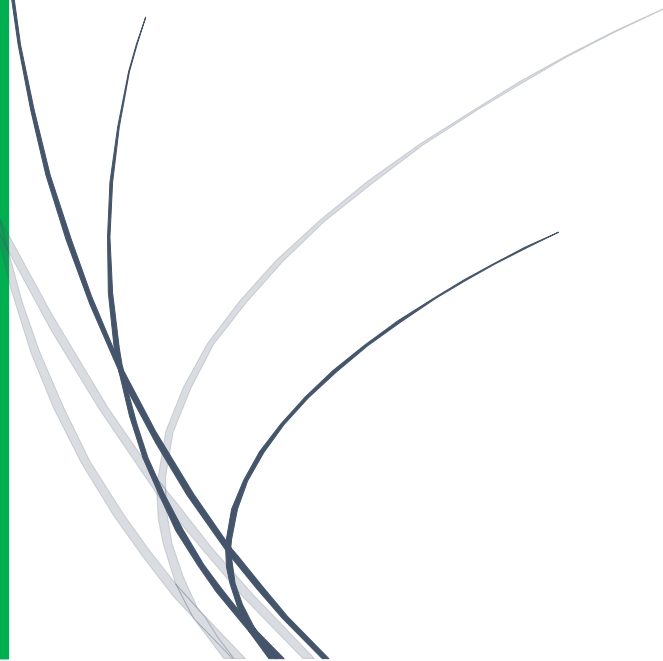
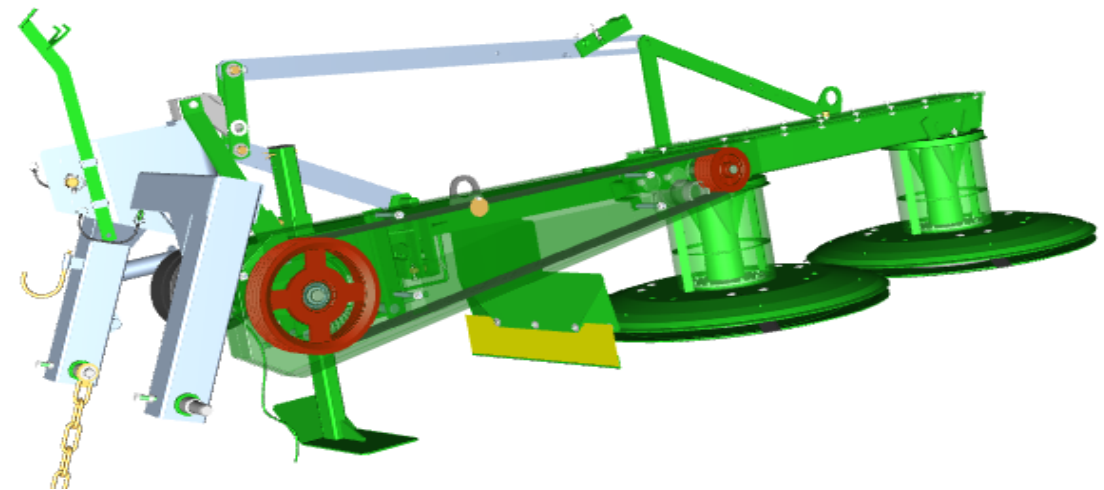


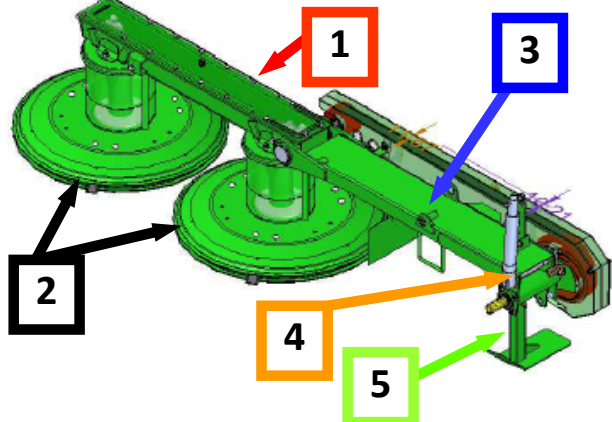
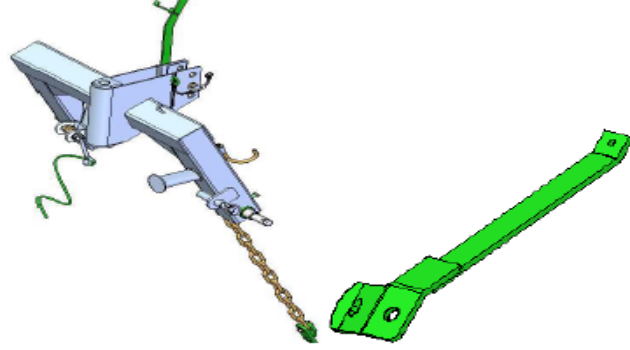
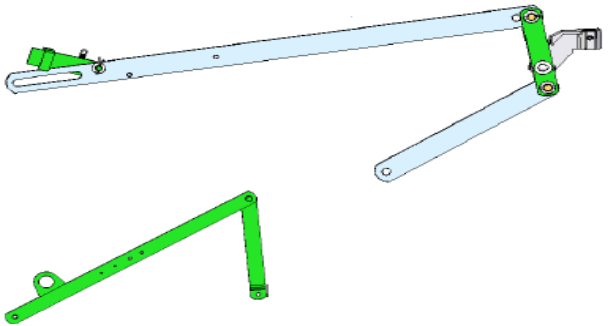
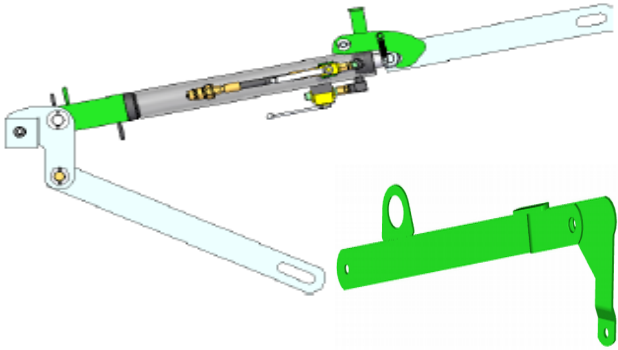

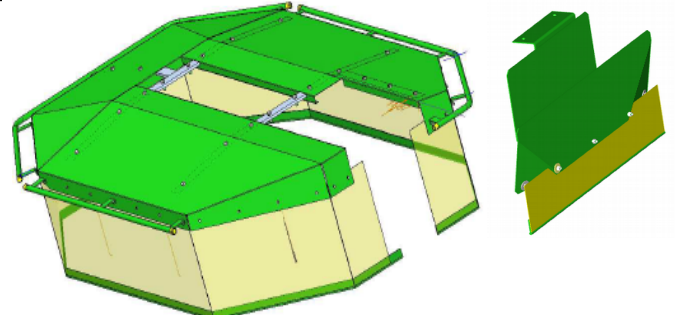
# ASSEMBLING INSTRUCTIONS FOR DRUM MOWERS

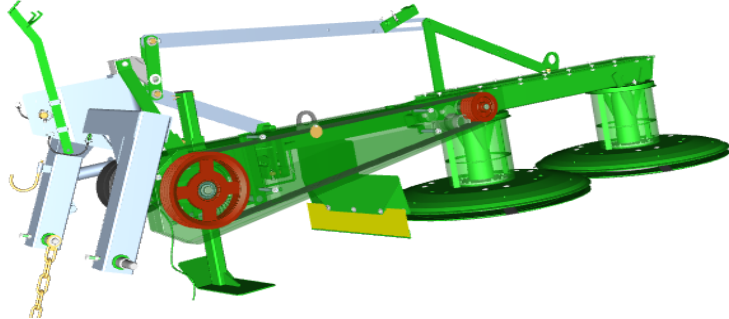
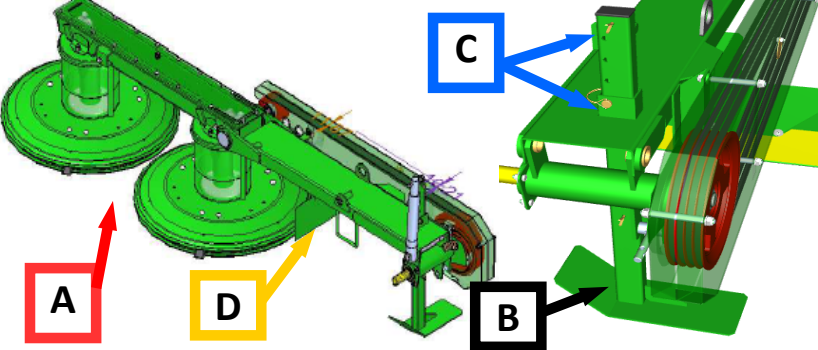
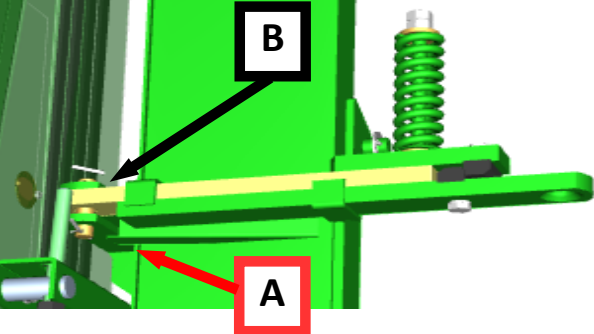
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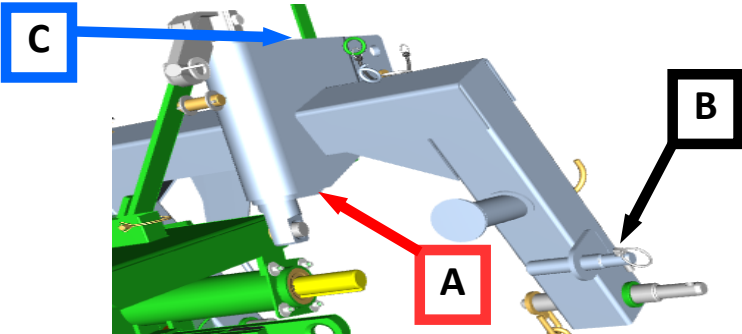
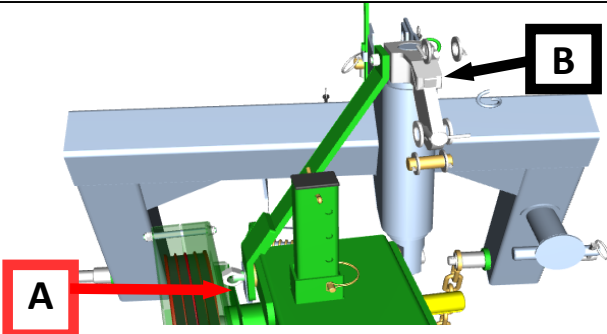
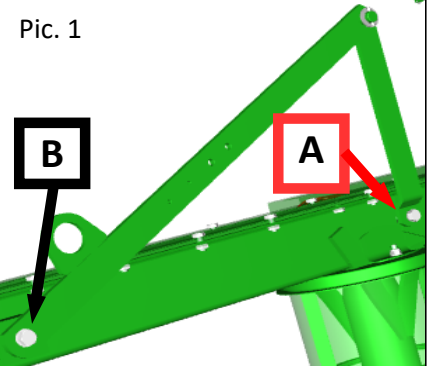
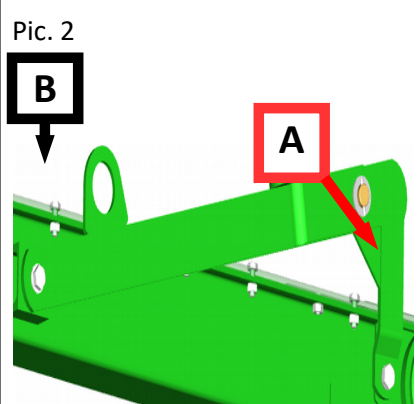
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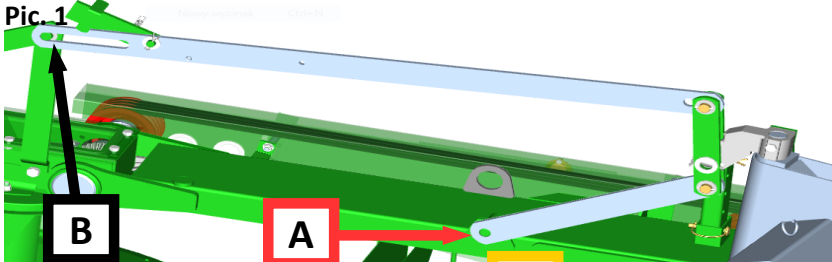
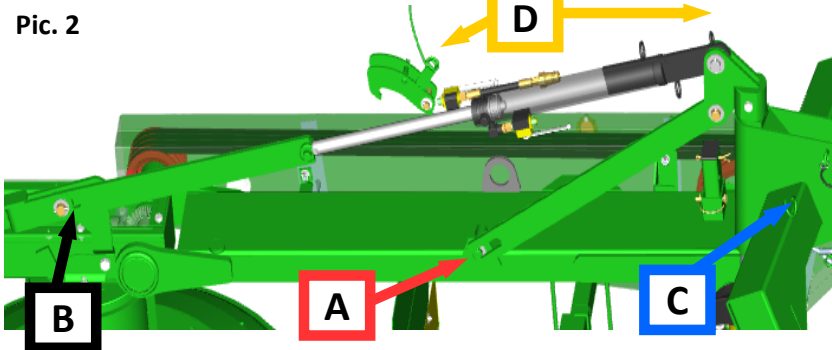
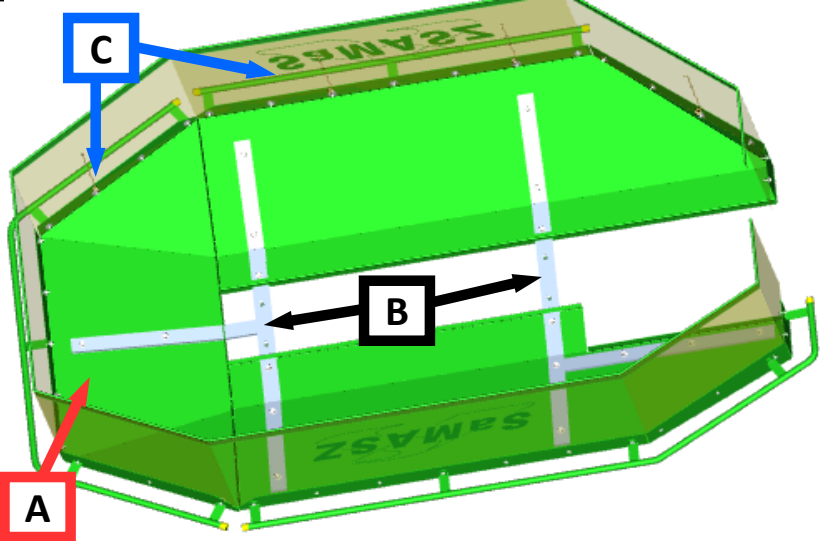


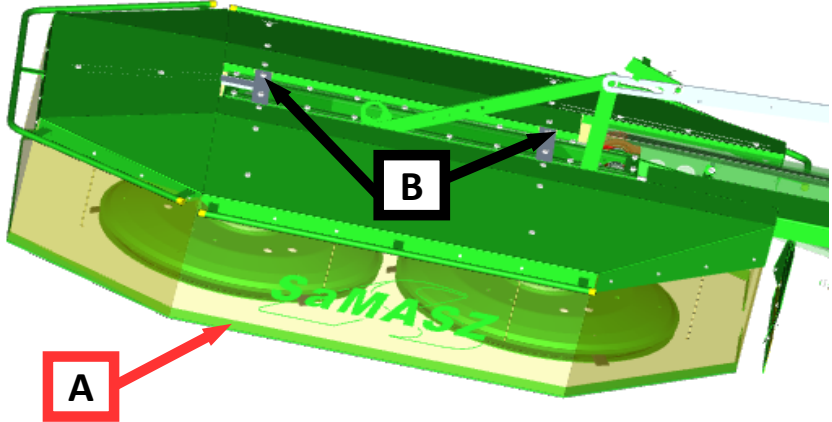
<b>Checklist</b>	<b>MACHINE TYPE: Drum mower</b>	
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<p><b>A</b> <b>PALLET NO. 1</b></p> 	<p><b>B</b> <b>PALLET NO. 1</b></p> 	<p><b>C</b> <b>PALLET NO. 1</b></p> 
<p>1. Main frame  2. Cutting unit 2pcs.  3. Carrying frame cpl.  4. Angular axle – 0104.01.02.000  5. Support foot</p>	<p>1. Hitch cpl.  2. Special key – 0105.01.13.000  3. Stiffening arm – 0105.01.02.000</p>	<p>1. Standard system  2. Arm standard – 0105.04.02.000</p>
<p><b>D</b> <b>PALLET NO. 1</b></p> 	<p><b>E</b> <b>PALLET NO. 1</b></p> 	<p><b>F</b> <b>PALLET NO. 1</b></p> 
<p><b>Option: Hydraulic set</b></p> <p>1. Hydraulic system  2. Arm hydraulic - 0105.10.01.000</p>	<p>1. Safety device  2. PTO shaft</p>	<p>1. Guard set  2. Swath screen</p>

		MACHINE TYPE				Drum rear			
N o.	Action	◆	Quality	+	Safety	●	Hints	Figure / Photo / Other	
	<b>Assembling machine from sub-assemblies.</b>		1. Machine complete.						
1	<b>Preparing and assembling of machine.</b>		<p><b>A</b> – Set machine on a firm ground.</p> <p><b>B</b> – Lift beam up and install support foot.</p> <p><b>C</b> – Secure the foot using cotter dia10x70 and install cotter 6.3x70 atop.</p> <p><b>D</b> – Screw swath screen to beam using 2 x bolts M8x20 and lock washers dia8.2.</p>						
			<p><b>Installing safety device.</b></p> <p><b>A</b> - Insert safety device into mounting. Make sure that spring of the safety device faces the cutting unit.</p> <p><b>B</b> - secure safety device using pin dia18 L=75. At one side, hammer dowel pin, and at the other install cotter dia5x36 and unbend it.</p>						

		MACHINE TYPE				Drum rear		
No	Action	◆	Quality	+	Safety	●	Hints	Figure / Photo / Other
			<p><b>Mounting hitch, special key and stiffening arm.</b></p> <p><b>A</b> – Insert hitch onto axle.  <b>B</b> – Mount safety device on pin and secure with cotter A11x45.  <b>C</b> – Insert special key into mounting on hitch.</p>					
		●	<p><b>A</b> – Install stiffening arm onto thread of angular axle and install rebendable washer with washer M22x1.5.</p> <p>In standard system:  <b>B</b> – Install forged head with standard set, connect it to angular axle and stiffening arm using bolt M12x100 and secure using self-locking nut M12 and washer dia10.</p> <p>In hydraulic system:  <b>B</b> - Install welded head with hydraulic set, connect it to angular axle and stiffening arm using bolt M12x90 and secure using self-locking nut M12 and washer dia10.</p>					
		●	<p><b>Assembling linkage arm.</b></p> <p><b>A</b> – Screw arm to machine using bolt M14x35 cl.10.9 with lock washer dia12.2.  <b>B</b> – screw arm at the machine's back using bolt M14x40 cl.10.9 with washer dia12. Lock the bolt using washer M12.</p> <p>Arm, standard system – Pic. 1  Arm, hydraulic system – Pic. 2</p>				<p>Pic. 1</p>  <p>Pic. 2</p> 	

		MACHINE TYPE				Drum rear		
No	Action	◆	Quality	+	Safety	●	Hints	Figure / Photo / Other
							<p><b>Assembling standard/hydraulic system to machine.</b></p> <p><b>A</b> – Install diagonal arm onto frame pin and secure using washer dia22 and dowel pin 5x36</p> <p>● <b>Standard system (Pic. 1):</b></p> <p><b>B</b> – Install longitudinal cable for linkage onto arm pin of the system and secure using washer dia22 and cotter 5x36.</p> <p>● <b>Hydraulic system (Pic. 2):</b></p> <p><b>B</b> – Insert long arm of the cylinder into bracket arm and secure using pin dia22 L=62 and two washers dia22 and dowel pins 5x36.</p> <p><b>C</b> – Unbend mounting of hydraulic hose on hitch and route hose.</p> <p><b>D</b> – Fasten cable d5 to pawl lever and pass through eye in cylinder.</p>	<p><b>Pic. 1</b></p>  <p><b>Pic. 2</b></p> 
							<p><b>Assembling guard set.</b></p> <p><b>A</b> – Unfold guards and screw side guard to other guards using bolts M8x20 and secure using washers dia8 and self-locking nuts M8.</p> <p><b>B</b> - Screw guard brackets using bolts M10x30, washers dia10 and self-locking nuts M10.</p> <p><b>C</b> – Fix safety curtain with barriers and missing spring dia3 to guards using bolts M6x20 with enlarged washers dia6x25 and self-locking nuts M6.</p>	

		MACHINE TYPE				Drum rear		
No	Action	◆	Quality	+	Safety	●	Hints	Figure / Photo / Other
							<p><b>Assembling guard set on machine.</b></p> <p><b>+</b> <b>To be carried out by at least 2 people due to dimensions of the guard set.</b></p> <p><b>A</b> – Turn the guard with safety curtain downwards.  <b>B</b> – Install guard set on machine and screw using bolts M10x35 and secure using washers dia10 and self-locking nuts M10.</p>	
2	Assembling PTO shaft	◆	Grease splined shaft.				<p><b>A</b> – Slide splined shaft over PTO shaft until lock is engaged.  <b>B</b> – Install shaft guard on drive tube with metal band clip 100-120.</p> <p>Shaft (depending on type) B&amp;P:</p> <ul style="list-style-type: none"> <li>- 7G2N051CE007007M (Z064, Z064/3)</li> <li>- 7G3N066CE007007MA (Z010, Z010/1)</li> <li>- 7G3N066CE007096MA (Z010/2)</li> </ul> <p><b>NOTE: Remember to cut PTO shaft accordingly.</b></p>	